



























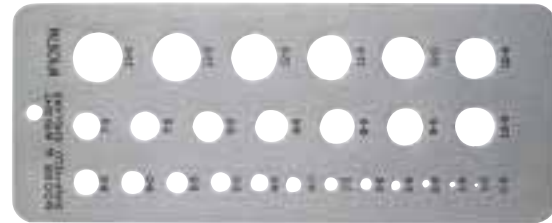
## Traditional Drill & Standard Wire Gauges

### Drill Gauges:

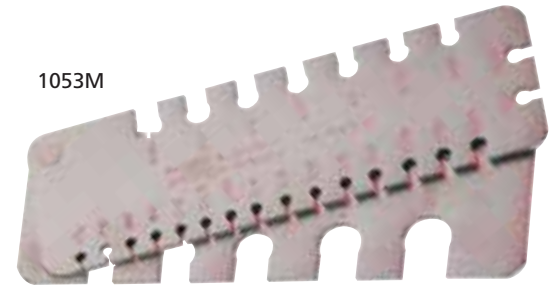
- Made from high grade tool steel, with a brushed finish
- Marked with nominal size of each hole

### Standard Wire Gauges:

- Two part space saving design, with corner pivot
- Marked with nominal size of each slot
- Made from high grade tool steel, with a brushed finish
- 1067M & 1053M available in Retail Packs (page 248)



1067M



1053M

### METRIC STANDARD WIRE GAUGES

Code No	No. of Slots	Range of Slot Size
1053M	40	0.2-10.0mm

### IMPERIAL STANDARD WIRE GAUGES

Code No	No. of Slots	Range of Slot Size
1052	36	1-36 SWG

### METRIC DRILL GAUGES

Code No	No. of Holes	Range of Hole Size	Graduation (mm)
1067M	26	0.5-13.0mm	0.5
1066M	96	0.5-10.0mm	0.1

## Feeler Strip Sets

### Features

Complies with DIN 2275

- 20 piece feeler strip in wallet
- Hardened, tempered and polished steel strip
- Nominal thickness is marked on each strip
- Imperial Set: Length 6", Range 1-25 Thou
- Metric Set: Length 150mm, Range 0.03 to 1.00mm



FS20M

### FEELER STRIP SETS

Code No	Range
FS20M	Metric 20 Piece Feeler Strip Set
FS20E	Imperial 20 Piece Feeler Strip Set

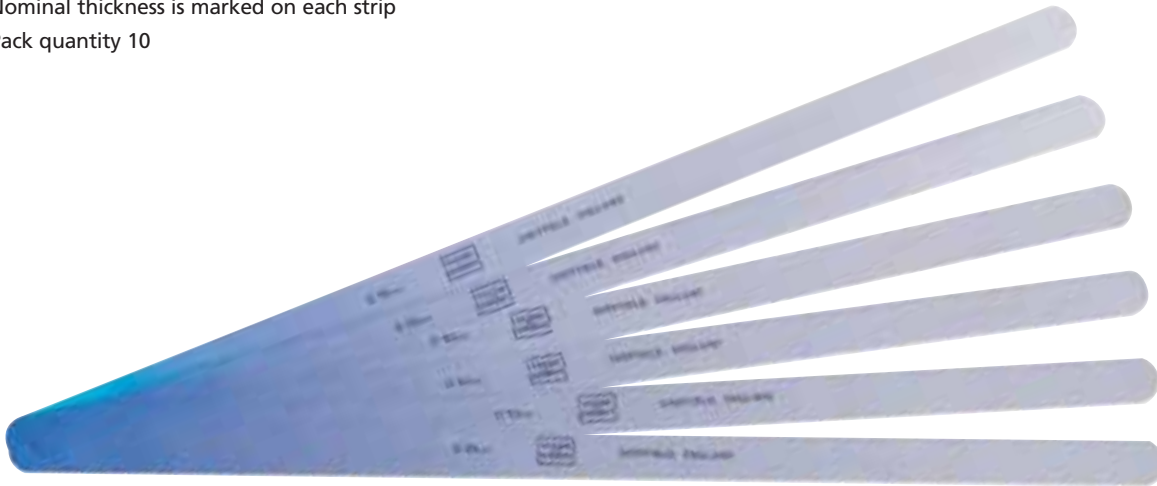


# Feeler Strip 126M Series

## Features

Complies with DIN 2275

- Hardened, tempered and polished steel strip
- Nominal thickness is marked on each strip
- Pack quantity 10



126M003

### METRIC 0.03-0.60MM

Code No	Thickness x 0.01mm	Length (mm)	Width (mm)
126M003	3	300	12.7
126M004	4	300	12.7
126M005	5	300	12.7
126M006	6	300	12.7
126M007	7	300	12.7
126M008	8	300	12.7
126M009	9	300	12.7
126M010	10	300	12.7
126M015	15	300	12.7
126M020	20	300	12.7
126M025	25	300	12.7
126M030	30	300	12.7
126M035	35	300	12.7
126M040	40	300	12.7
126M045	45	300	12.7
126M050	50	300	12.7
126M055	55	300	12.7
126M060	60	300	12.7

### IMPERIAL 0.001-0.025"

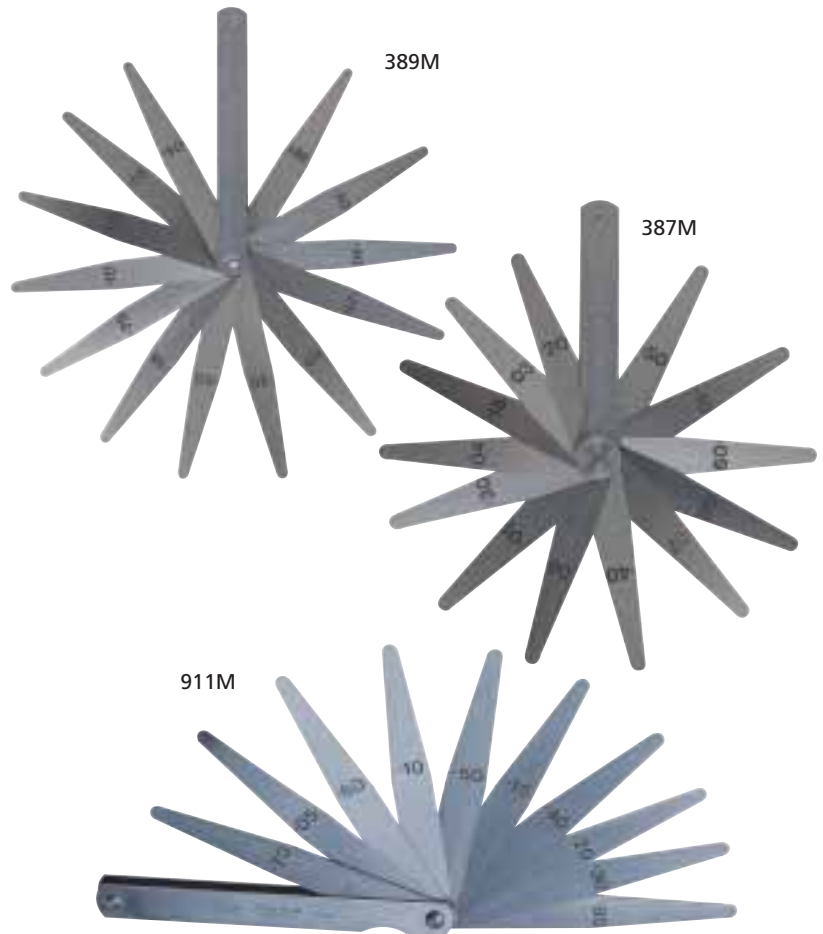
Code No	Thickness x 0.001"	Length (inch)	Width (inch)
1260001	1	12	0.5
12600015	1.5	12	0.5
1260002	2	12	0.5
12600025	2.5	12	0.5
1260003	3	12	0.5
1260004	4	12	0.5
1260005	5	12	0.5
1260006	6	12	0.5
1260007	7	12	0.5
1260008	8	12	0.5
1260009	9	12	0.5
1260010	10	12	0.5
1260011	11	12	0.5
1260012	12	12	0.5
1260013	13	12	0.5
1260014	14	12	0.5
1260015	15	12	0.5
1260016	16	12	0.5
1260017	17	12	0.5
1260018	18	12	0.5
1260019	19	12	0.5
1260020	20	12	0.5
1260021	21	12	0.5
1260022	22	12	0.5
1260023	23	12	0.5
1260024	24	12	0.5
1260025	25	12	0.5

## Traditional Feeler Gauge Set - Precision Range

### Precision Range:

Complies with DIN 2275

- All blades are hardened, tempered and polished
- Nominal thickness marked on each blade
- Replacement blades available
- 3" / 75mm & 4" / 100mm available in Retail Pack



### Safe and Sure® Range:

- An economical range of feeler sets for general workshop use
- All blades are hardened, tempered and polished
- Nominal thickness marked on each blade

#### IMPERIAL PRECISION RANGE

Code No	Length (inch)	No. of Blades	Thickness x 0.001"	Width (inch)	Locking Screw
1243	3	10	1.5, 2, 3, 4,	0.5	No
132	4	10	6, 8, 10, 12,	0.5	No
1246	6	10	15, 25	0.5	No
12412	12	10		0.5	No
492	3	15	1.5, 2, 2.5, 3, 4,	0.5	No
493	4	15	5, 6, 7, 8, 9, 10, 12, 15, 20, 25	0.5	No
12	3	26	1.5, 2, 2.5, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25	0.5	No

#### METRIC PRECISION RANGE

Code No	Length (mm)	No. of Blades	Thickness x 0.01mm	Width (mm)	Locking Screw
387M	75	13	3, 4, 5, 6, 7, 8,	12.7	Yes
388M	100	13	9, 10, 15, 20, 30, 40, 50	12.7	Yes
389M	100	13	5, 10, 15, 20,	12.7	No
394M	150	13	25, 30, 40, 50,	12.7	No
398M	300	13	60, 70, 80, 90, 100	12.7	Yes
391M	75	11	5, 10, 15, 20, 25, 30, 40, 50, 60, 70, 80	12.7	No
393M	75	20	5, 10, 15, 20,	12.7	No
390M	100	20	25, 30, 35, 40,	12.7	No
395M	150	20	45, 50, 55, 60,	12.7	No
399M	300	20	65, 70, 75, 80, 85, 90, 95, 100	12.7	Yes

#### IMPERIAL SAFE AND SURE® RANGE

Code No	Length (inch)	No. of Blades	Thickness x 0.001"	Width (inch)	Locking Screw
912	3	10	0.0015-0.025	0.5	No
911	4	10	0.0015-0.025	0.5	No
1106	6	10	0.0015-0.025	0.5	No
1112	12	10	0.0015-0.025	0.5	No

#### METRIC SAFE AND SURE® RANGE

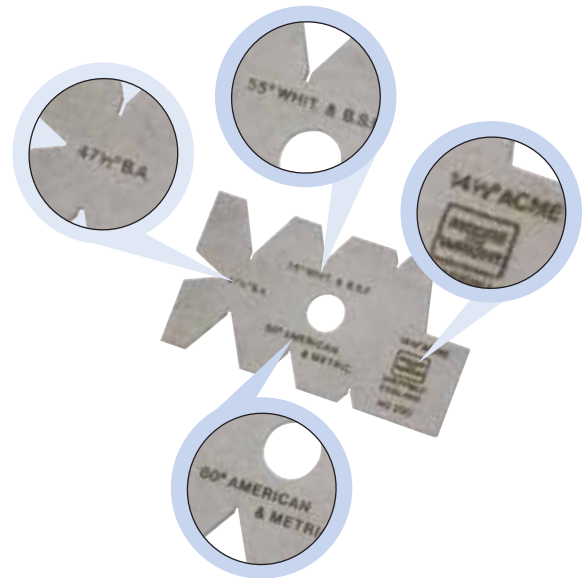
Code No	Length (mm)	No. of Blades	Thickness x 0.01mm	Width (mm)	Locking Screw
912M	75	10	0.05-0.8	12.7	No
911M	100	10	0.05-0.8	12.7	No
1106M	150	10	0.05-0.8	12.7	No
1112M	300	10	0.05-0.8	12.7	No



# Traditional Screw Cutting Gauges

## Features

- Traditional Engineers' screw cutting gauge
- Suitable for most standard metric and imperial thread forms
- Accurately milled angles for precise evaluation of thread form
- Sold in packs of 10 only



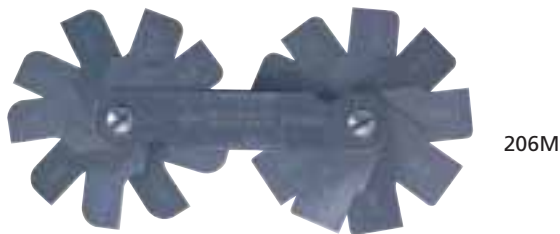
### SCREW CUTTING GAUGE

Code No	Description	Pack Quantity
200	Thread form: SI, ISO, US Std. 60°. Thread form: Whitworth 55°. Thread form: British Association (BA). 47.5°. Thread form: ACME. 14.5°.	10

# Traditional Radius Gauges

## Features

- Accurately milled steel blades
- Designed to check both internal and external radii
- Marked with nominal size on each blade
- Mounted either on a ring or in a steel sleeve



### RADIUS GAUGES

Code No	Range	No. of Blades
RG-C7M	1mm to 7mm by steps of 0.25 from 1mm to 3mm by steps of 0.5 from 3.5mm to 7mm	17 concave & 17 convex
RG-C15M	7.5mm To 15mm (BY STEP OF 0.5mm)	16 concave & 16 convex
RG-C25M	15.5mm to 25mm by steps of 0.5mm from 15.5mm to 20mm by steps of 1mm from 21mm to 25mm	15 concave & 15 convex
RG-C14N	1/32" To 1/4" (BY STEPS OF 1/64")	15 concave & 15 convex
RG-C12N	17/64" To 1/2" (BY STEPS OF 1/64")	16 concave & 16 convex

### METRIC: Radius Gauges, 0.75-13mm

Code No	Range (mm)	Graduation (mm)	No. of Blades	Description
204M	0.75-5	0.25	18	Ring
206M	0.75-5	0.25	18	Sleeve
204MA	5.5-13	0.5	16	Ring
206MA	5.5-13	0.5	16	Sleeve

### IMPERIAL: Radius Gauges, 1/32-33/64"

Code No	Range (inch)	Graduation (inch)	No. of Blades	Description
204	1/32 - 17/64	1/64	16	Ring
206	1/32 - 17/64	1/64	16	Sleeve
204A	9/32 - 33/64	1/64	16	Ring
206A	9/32 - 33/64	1/64	16	Sleeve



## Traditional Screw Pitch Gauges MW800 Series

### Features

- Accurately milled steel blades
- Designed to check both internal and external thread forms
- Marked with nominal size on each blade
- All blades fixed in a steel sleeve
- Screw cutting gauge included

Note: SI (System International) metric blades should not be used to check ISO (International Standards Organisation) metric threads due to interference of the thread forms; but ISO metric blades can be used to check SI metric threads.



801



804

### COMBINED METRIC & IMPERIAL: Screw Pitch Gauges

Code No	Description	No. of Blades	Threads per mm	Note
804	S.I. Metric & Whitworth	49	Metric: 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1.0, 1.25, 1.50, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0 Imperial: 4, 4.5, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60	Screw Cutting Gauge included 60 degrees and 55 degrees

### METRIC: Screw Pitch Gauges

Code No	Description	No. of Blades	Threads per mm	Note
801	S.I. Metric	30	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.55, 0.6, 0.65, 0.7, 0.75, 0.8, 0.85, 0.9, 1.0, 1.1, 1.2, 1.25, 1.3, 1.4, 1.5, 1.6, 1.7, 1.75, 1.8, 1.9, 2.0, 2.5, 3.0	Screw Cutting Gauge included 60 degrees
809	ISO Metric	22	0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 1.0, 1.25, 1.5, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0	Screw Cutting Gauge included 60 degrees

### IMPERIAL: Screw Pitch Gauges

Code No	Description	No. of Blades	Threads per mm	Note
799	American National	30	4, 4.5, 5, 5.5, 6, 7, 8, 9, 10, 11, 11.5, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42	n/a
800	Whitworth	28	4, 4.5, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60	Screw Cutting Gauge included 55 degrees
806	Unified	30	4, 4.5, 5, 5.5, 6, 7, 8, 9, 10, 11, 11.5, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42	n/a



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