



On site Install Procedure

Doc V: 1.0

Arranging On Site Install

Once the equipment and location have been confirmed the install engineer will contact to arrange the install date, typically install would commence within 14 working days after cleared payment is received. Express install can be arrange, please contact us for more details.

Please ensure all contact details are included when placing the order.

Site Access

The install engineer will require access times to the premises and may require additional access before or after the standard opening times.

Any special site restrictions must be notified to the install engineer prior to install date, this may include parking restrictions, additional site security and identification requirements.

Restricted site access may incur a surcharge if the install can not be completed in the specified time.

Machine Accessibility

Clear access around machine will be required i.e. tool cabinets, etc to be moved away from machine. Any fixed restrictions must be notified prior to install date.

Machine access must not be inhibited or limited during install.

Machine to be cleared of all swarf and debris prior to installation.

With Lathe Installations, rear cover should be removed prior to installation and any equipment moved to the end of the bed way.

Restricted machine access may incur a surcharge if the install can not completed in the specified time.

Power and Electrical Requirements

Digital readout mains power supply needs to be located near to the machine tool. A single phase 240 volt 13 amp socket unless otherwise stated.

Access to 240 volt 13 amp socket to be available for use of power tools during install process, for example electric drill.

Power restrictions that may cause disruption to install must be notified prior to install date, this would include loss of mains power, 110 volt site voltage etc.

Loss of electrical power may incur a surcharge if the install can not completed in the specified time.

Machine Specifications and Equipment

Incorrect supplied measurements or unsuitable equipment selection based on customer supplied information, may incur extra charges or cancellation of install.

Any additional hardware required and supplied by the installation engineer may incur an additional charge, e.g. encoder extension cables.

Standard 2 axis mill install includes longitudinal and cross traverse, A 3 axis mill install includes longitudinal, cross traverse and knee/head elevation (dependent on machine type).

Standard 2 axis lathe install includes cross traverse and carriage traverse.

The machine must be complete, with all slides operational and correctly adjusted.

General terms and conditions

All of the install work is undertaken by approved subcontracted engineers who will take responsibility for the installation process.

Time taken to complete the installation will vary depending on the machine. This can be discussed at the time of booking for an installation.

The customer will be notified should any unforeseen circumstance arise during the installation. Should this incur an additional cost this will be charged for accordingly.